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CTR 550 MOBIL



3110 x 27-35 x 0,9 mm

Max. log diameter	550 mm
Max. opening between blade guides	400 mm
Max. elevation of blade	465 mm
Min. log height	20 mm
Max. depth of cut	200 mm
Max. log length	4,35 m
Min. log length	0,9 m
Length extending section	2,25 m
Total length of the machine including the trailer	6.489 mm
Sawmill motor	4 kW
Sawblade	3110 x 27÷35 x 0,9 mm
Trailer weight	385 kg
Total weight of the machine including the trailer	550 kg
Extending section weight	98 kg

Nominal current of circuit breaker is minimally 16 Ampere

DESCRIPTION

Feed into the cut and back - hand-operated

Arm height adjustment - manual

Control panel - on a mobile bridge

Log handling - manual

Maximal log length - 4,35 m

The machine is mounted on a stable trailer that allows easy transport of the machine to the sawing location.

The total weight of CTR 550 mobil with a trailer is 550 kg.

Check your vehicle's registration card for the maximum permissible trailer weight!

The trailer is fitted with six robust, infinitely adjustable support legs. These ensure stability both when loading and handling the log and during the sawing itself. Easy loading of the log onto the loading area of the machine using a manual winch and a ramp for log loading (accessory). The trailer is homologated, including complete machine. The standard length can be extended using the Mobil extending section, see accessories.

The trailer is single-axle and non-braked. The delivery also includes a waterproof tarpaulin, protecting the bridge with the sawmill arm from rain during transport or parking. For secure fastening, the tarpaulin is fitted with grommets and a steel cable with ends allowing the use of a padlock. The maximum permissible speed is 130 km/h.

The smallest mobile sawmill in the offer. It is designed primarily for cutting smaller volumes of lumber. Ideal solution for family farms or small sawmilling companies. Very simple hand feed into the cut and back. The control panel is placed on a mobile bridge of the sawmill arm. Thanks to that the operator has closer access to the workpiece when cutting. Height is adjusted using a hand crank with adjustable scale.

Total power input of the machine of 4 kW guarantees low operating costs and easy connection to mains. The solidly mounted drive wheel is driven via a V-belt by a professional Honda petrol engine. Mechanical clutch lever enables an easy start of the engine and removal of the engine from the saw blade when the cut had finished.

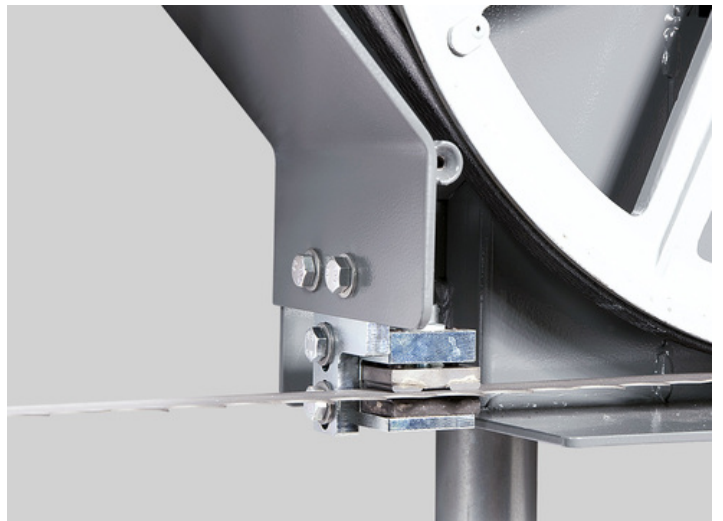
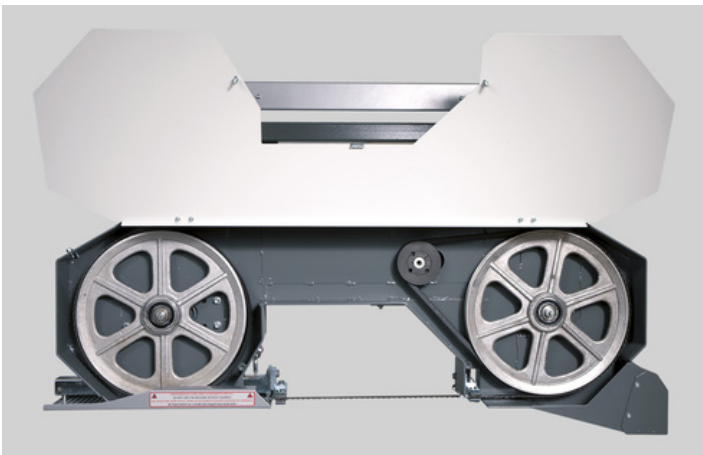
The tensioning wheel system moves in a cast iron guide, which guarantees long service life and precision adjustment even with long-term use of the machine. The arm is fitted with aluminium running wheels with precise anti-vibration balancing. The circumference of the wheel has a recessed groove in which a replaceable rubber-textile V-belt is fitted, which forms the contact surface between the wheel and the saw blade. The stability of the machine is based on solid steel travel sections, which ensure optimum guidance of the sawmill bridge. The travel sections are fitted with tilting angle bars and log clamps/cam dogs.

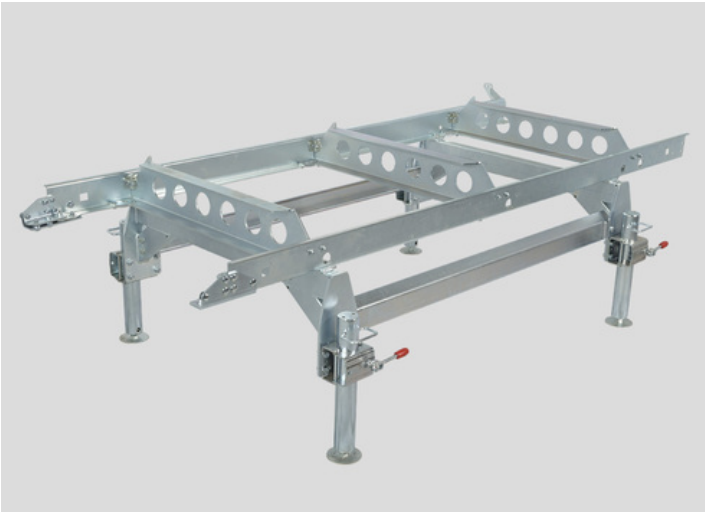
The samill CTR 550 mobil uses standard sawmill blades 27-35 x 0.9 mm as with the fully professional models.

The CTR model series represents the latest trends in log-cutting sawmill design, with special emphasis on maximum accuracy and long service life at minimum cost. The machines are designed in an original modular way, which allows easy replacement or adjustment of all main technical nodes and their individual parts. This significantly reduces maintenance costs in the long-term use of the machine and also reduces service times, thus reducing production downtime.

All pictures shown are for illustration purpose only. Actual product may vary due to product enhancement.

PHOTOGALLERY





ACCESSORIES

ACCESSORIES – SPECIAL ACCESSORIES



**Extending section
2,25m Mobile**

Extending section Mobil 2,25 m

The cutting length of one section is 2.25 metres and the sections can be connected to each other. It can extend the total cutting length of mobile log band saws. The extending section consists of a very stable support structure that holds travel sections of the same design as those on the trailer. The Mobil extending section is fitted with four sturdy, continuously adjustable support legs. These ensure stability both when loading and handling the log and during the sawing itself. The Mobil extending section forms a separate unit. **Due to its weight, it must not be transported on the trailer.** It must be transported separately, either as a whole or disassembled.



**Saw blade tension
indicator**

Saw blade tension indicator

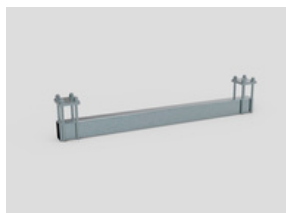
Ensures accurate tensioning of the saw blade to a required value according to the pressure gauge and its control during the use of the machine. Optimum tensioning of the saw blade is essential for its service life and cutting accuracy.



**Log loading kit-
mobil**

Log loading kit (ramp with winch)

Allows logs to load on the trailer. Include a ramp and winch.



**Additional winch
holder**

Additional winch holder

The auxiliary winch holder saves your time if you frequently change the length or conicalness of the log being cut. You no longer need to move the base winch holder.



Log turner - hook

Log turner - hook

When attached to the rope winch, it facilitates log turning.



Cant hook

Cant Hook

Used for turning, rolling, and handling logs. The spike can be used to separate logs or to provide stability during work by sticking it into the ground. The cant hook is available in lengths of 79 cm and 125 cm (including the spike).



**Clamp with tilting
angle bar**

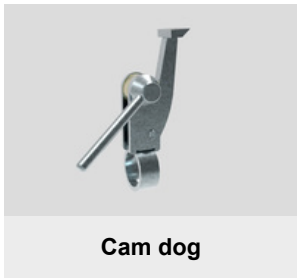
Clamp with tilting angle bar

Additional clamping kit. It consists of the clamp and a tilting angle bar.



Additional clamp

Additional clamp



Cam dog

Cam dog

For fast and easy squared
lumber clamping.



Grease Gun

Grease Gun

For regular maintenance of the
machine according to the lubrication
plan. Metal grease gun for 400g
tubes. Equipped with a flexible
pressure hose.



**Synthetic Grease LV
2-3**

Synthetic Grease LV 2-3

400g tube for the grease gun.

ACCESSORIES – CONSUMABLE PARTS



**Hard-metal Plate 20
x 0.9 mm**

Hard-metal plate 20 x 0.9 mm



**Hard-metal Plate 12
x 4 mm**

Hard-metal plate 12 x 4 mm

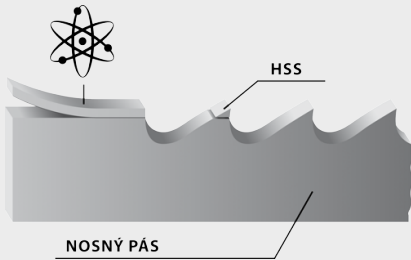


**Running Wheel V-
belt SPB 1500
Driven Wheel V-belt
B 17x1220 Li**

**Running wheel V-belt SPB 1500
Driven Wheel V-belt 17x1220 Li**



- Original bandsaw blades produced using the latest technology with top-quality German materials, while strictly complying with all stated production and control procedures.
- High productivity and precision of cut with the maximum service life of the blade is ensured.
- Wide range of produced types of sawblades and toothings enables the professional cutting of almost all available materials.



Bi-metal blade

Consists of bearing band from special steel on which a layer of HSS material is welded into where the teeth are milled.



Constant toothings

The distance of the teeth are always the same.



Variable toothings

The distance of teeth vary and is periodically repeated. This results in a greater cutting range, ability to further eliminate vibrations caused by the impact of the tooth blade on material, longer service life of the blade.

M42

Universal blade recommended for a wide palette of material, including tool steels and stainless steel up to hardness 45 HRC. Teeth are made from steel HSS-M42 containing cobalt.

M51

Blade for tool and stainless steel with hardness up to 50 HRC. Tooth tips are made from steel HSS-M42 containing cobalt and wolfram

Carbide

Consists of bearing band from special steel into which the teeth are milled on which especially grinded carbide plates are welded. The carbide mounted blade is recommended for cutting surface hardened materials, chrome parts, forged pieces and materials with external tenacity and hardness up to 62 HRC.

Cutting range

For optimal output of the blade, the correct selection of the size of the blade tooth is important depending on the size of the divided material.



Variable toothings		Constant toothings		Variable toothings		Constant toothings	
a(D) [mm]		a(D) [mm]		t [mm]		t [mm]	
0-25	10/14	0-10	18	0-4	10/14	0-1	18
20-40	8/12 (8/11)	5-20	14	3-6	8/12 (8/11)	0-3	14
30-60	6/10	20-40	10	6-9	6/10	4-7	10
40-70	5/8 (5/7)	40-80	6	9-13	5/8 (5/7)	8-11	6
60-110	4/6	80-120	4	12-16	4/6	12-15	4
80-140	3/4	120-200	3	16-22	3/4	16-20	3
120-350	2/3	200-400	2	20-35	2/3	21-30	2
250-550	1,4-2	300-800	1,25	30-85	1,4-2	31-90	1,25
380-750	1/1,5			40-85	1/1,5		
550-3000	0,75/1,25			80-200	0,75-1,25		

When selecting the number of teeth for the blade, the general principle applies of a minimum of 4 teeth, but no more than 30 teeth are in contact with the work piece.



Be careful when unpacking welded saw blades. They are in a shipping container in tensioned condition. Remove the saw blade cover only after fitting it onto the machine.



COOLcut Standard

COOLcut Standard – universal coolant and lubricant.

Recommended concentration 5–10 %. 5 litres pack. Dilution 1:20.

- fluid allows achievement of optimal lubricating and cooling properties during the machining process
- low aromatic, highly refined paraffinic oil
- effective corrosion inhibitors provide permanent protection of the workpiece and the machine from corrosion
- bio stability and excellent wettability ensure excellent cooling and lubricating effect even in very hard water
- minimum tendency to foaming ensures effective lubrication
- high efficiency and profitability of use

Except use on log band saws the product is designed for machining operations carried out both on conventional machines and NC and CNC machining centres.



COOLcut Opti

COOLcut Opti – universal coolant and lubricant. Such machining fluid allows achievement of unique lubricating and cooling properties during the machining process.

Recommended concentration 4–7 %. 1 and 5 litres pack. Dilution 1:20.

- low aromatic, highly refined mineral oil
- effective corrosion inhibitors provide permanent protection of the workpiece and the machine from corrosion
- above average stability and excellent wettability ensure excellent cooling and lubricating effect even in very hard water
- minimum tendency to foaming ensures effective lubrication
- high efficiency and profitability of use
- long-term biostability

In addition to use in saw bands the product is designed for machining operations carried out both on conventional machines and NC and CNC machining centres.



COOLcut Eco 65

COOLcut Eco 65 – universal cooling and lubricating emulsifying oil, well biodegradable according to OECD 301-D test. Biodegradability of 65 % in 21 days.

Recommended concentration 4–7 %. 5 litres pack. Dilution 1:20.

- Such machining fluid allows achievement of unique lubricating and cooling properties during the machining process
- highly refined synthetic ester oil
- effective corrosion inhibitors provide permanent protection of the workpiece and the machine from corrosion
- above average stability and excellent wettability ensure excellent cooling and lubricating effect even in very hard water
- minimum tendency to foaming ensures effective lubrication
- high efficiency and profitability of use
- long-term biostability

In addition to use in saw bands the product is designed for machining operations carried out both on conventional machines and NC and CNC machining centres.



COOLcut Bio 90

COOLcut Bio 90 – universal cooling and lubricating emulsifying oil, well biodegradable according to OECD 301-D test. Biodegradability of 90 % in 21 days. Due to its biodegradability it can be used in any outdoor environment without environmental damage.

Recommended concentration 4–7 %. 5 litres pack. Dilution 1:20.

- Such machining fluid allows achievement of unique lubricating and cooling properties during the machining process
- highly refined synthetic ester oil
- effective corrosion inhibitors provide permanent protection of the workpiece and the machine from corrosion
- above average stability and excellent wettability ensure excellent cooling and lubricating effect even in very hard water
- minimum tendency to foaming ensures effective lubrication
- high efficiency and profitability of use
- long-term biostability

In addition to use in saw bands the product is designed for machining operations carried out both on conventional machines and NC and CNC machining centres.



COOLcut Micro

COOLcut Micro – an easily biodegradable semi-synthetic cooling and lubricating micro-emulsion. Due to its biodegradability it can be used in any outdoor environment without environmental damage. Such machining fluid allows achievement of unique lubricating and cooling properties during the machining process.

Pack of 5 litres. Use undiluted.

- highly refined synthetic ester oil
- effective corrosion inhibitors provide permanent protection of the workpiece and the machine from corrosion
- above average stability and excellent wettability ensure excellent cooling and lubricating effect even in very hard water
- minimum tendency to foaming ensures effective lubrication
- high efficiency and profitability of use
- long-term biostability

In addition to use in saw bands the product is designed for machining operations carried out both on conventional machines and NC and CNC machining centres. 5 litres pack.



COOLcut Antifreeze

COOLcut Antifreeze – low-freezing ingredient for water miscible coolants used in winter in outdoors environment, up to minus 20 °C, depending on the dosage.

5 litres pack. Dilution 1:20.

- effectively lowers the freezing point of the fluid
- very good resistance to oxidation guarantees long service life
- does not act aggressively on the sealing elements (elastomers), to which it comes into contact.

Optima Antifreeze	(%)	10	20	30	40	50
Flowability temperature	(°C)	-5	-10	-17	-26	-40

RECOMMEND



OH 90

Simple and very fast deburring of all kinds of sections (including the internal edges) or full material by a rotary steel brush. High quality construction of the machine along with a three-phase motor make use of the machine possible in specialized workshops as well as in production plants. Compared to manual deburring it reduces the required time and hence reduces your costs. While maintaining incomparably higher and balanced quality of deburring.

We recommend using stainless steel brush for stainless steel products.
Example of the difference between manual deburring (including internal edges) and OH 90

Hollow section 60 x 60 x 2 mm:	manual deburring - 32 s	machine OH 90 - 8 s
Tube diameter 50 x 2 mm:	manual deburring - 21 s	machine OH 90 - 4 s



OHE 90

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