



Pilous

Železná 9, 619 00 Brno, Czech Republic

Tel.: +420 543 25 20 10

e-mail: metal@pilous.cz, www.pilous.cz

CTR 750



4140 x 34-35 x 0,9-1,0 mm

Max. log diameter	750 mm
Max. opening between blade guides	640 mm
Max. elevation of blade	635 mm
Min. log height	25 mm
Max. depth of cut	255 mm
Max. log length (standard model)	3,45 m
Length track section	2,25 m
Min. log length	0,75 m
Saw blade motor	5,5 kW
Sawblade	4140 x 34-35 x 0,9-1,0 mm
Weight (standard model)	400 kg
Weight (track section)	68 kg

Nominal current of circuit breaker is minimally 16 Ampere

DESCRIPTION

Feed into the cut and back - hand-operated

Arm height adjustment - manual

Control panel - on a mobile bridge

Log handling - manual

The bigger and stronger version of the popular CTR 550 allows for processing of logs up to 75 cm in diameter. Ideal solution for family farms or small sawmilling companies.

Simple hand feed into the cut and back. Height is adjusted using a hand crank with adjustable scale.

The solidly mounted drive wheel is driven via a V-belt by a professional electric motor, specially balanced against vibration. The basic version of the machine is equipped with a powerful 5.5 kW motor. For even higher performance, for example when cutting oversized logs or even when cutting very hard materials, a 7.5 kW motor can be used. Circuit breaker 16 A (25 A for the 7.5 kW motor).

The tensioning wheel system moves in a cast iron guide, which guarantees long service life and precision adjustment even with long-term use of the machine. The arm is fitted with aluminium running wheels with precise anti-vibration balancing. The circumference of the wheel has a recessed groove in which a replaceable rubber-textile V-belt is fitted, which forms the contact surface between the wheel and the saw blade.

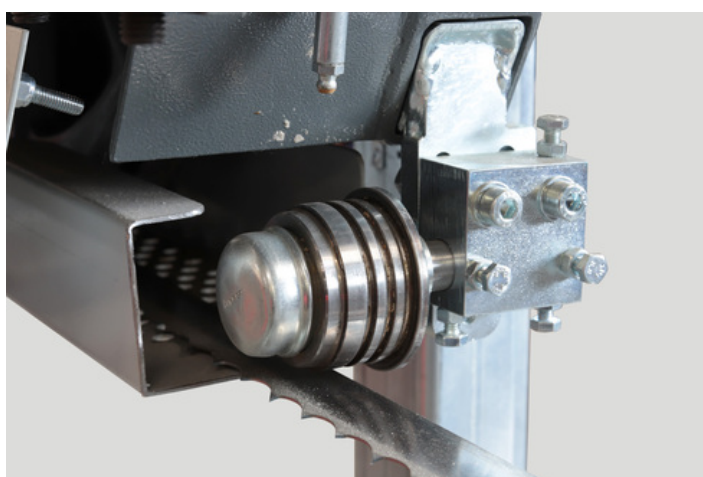
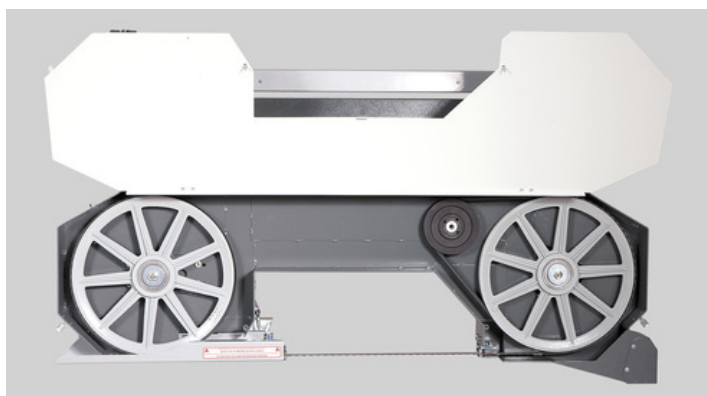
The stability of the machine is based on very solid steel travel sections, which ensure optimum guidance of the sawmill arm bridge. The travel sections are fitted with tilting angle bars and log clamps/cam dogs.

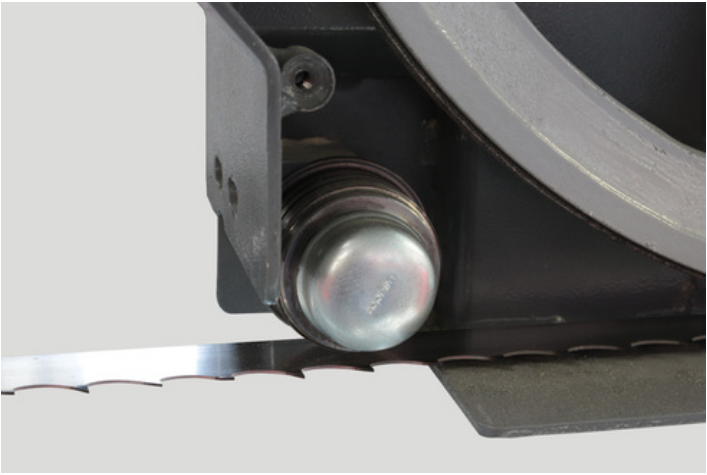
The sawmill CTR 750 uses standard saw blades 34-35 x 0,9-1,0 mm as with the fully professional models.

The CTR model series represents the latest trends in sawmill design, with special emphasis on maximum accuracy and long service life at minimum cost. The machines are designed in an original modular way, which allows easy replacement or adjustment of all main technical nodes and their individual parts. This significantly reduces maintenance costs in the long-term use of the machine and also reduces service times, thus reducing production downtime.

All pictures shown are for illustration purpose only. Actual product may vary due to product enhancement.

PHOTOGALLERY





ACCESSORIES

ACCESSORIES – SPECIAL ACCESSORIES



2,25 m

**Extending section
2,25m**

Extending section 2,25 m

Include: 3x Cross beams, 1x Tilting angle bar, 1x Clamp
Variable points: 1x Tilting angle bar, 1x Clamp



Main motor 7.5 kW

Main motor 7.5 kW

For even higher performance, for example, when cutting oversized logs or even when cutting very hard materials, especially with Stellite-tipped blades 7.5 kW motor can be recommended.



**Saw blade tension
indicator**

Saw blade tension indicator

Ensures accurate tensioning of the saw blade to a required value according to the pressure gauge and its control during the use of the machine. Optimum tensioning of the saw blade is essential for its service life and cutting accuracy.



**START/STOP
cooling system**

START/STOP cooling system

Integrated in the cooling system is an electromagnetic through-flow valve, which automatically opens when the saw blade is started and closes when the saw blade is stopped. It substantially lowers the coolant consumption and saves time needed for replenishment of coolant liquid.



Cant hook

Cant Hook

Used for turning, rolling, and handling logs. The spike can be used to separate logs or to provide stability during work by sticking it into the ground. The cant hook is available in lengths of 79 cm and 125 cm (including the spike).



**Clamp with tilting
angle bar**

Clamp with tilting angle bar

Additional clamping kit. It consists of the clamp and a tilting angle bar.



Additional clamp

Additional clamp



Cam dog

Cam dog

For fast and easy squared lumber clamping.



Grease Gun

Grease Gun

For regular maintenance of the machine according to the lubrication plan. Metal grease gun for 400g tubes. Equipped with a flexible pressure hose.



**Synthetic Grease LV
2-3**

Synthetic Grease LV 2-3

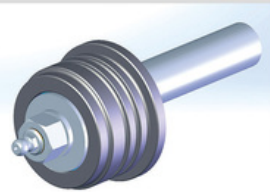
400g tube for the grease gun.

ACCESSORIES – CONSUMABLE PARTS



**Running Wheel V-
belt SPB 1850**
Driven Wheel V-belt
17x1560 Lw

Running wheel V-belt SPB 1850
Driven Wheel V-belt B 17x1560 Lw

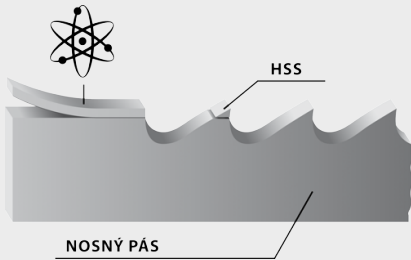


Blade Roller Kit VK
750

Blade Roller Kit VK 750
Hardened roller, bearings, and shaft
designed for a sawmill blade 35 mm.



- Original bandsaw blades produced using the latest technology with top-quality German materials, while strictly complying with all stated production and control procedures.
- High productivity and precision of cut with the maximum service life of the blade is ensured.
- Wide range of produced types of sawblades and toothings enables the professional cutting of almost all available materials.



Bi-metal blade

Consists of bearing band from special steel on which a layer of HSS material is welded into where the teeth are milled.



Constant toothings

The distance of the teeth are always the same.



Variable toothings

The distance of teeth vary and is periodically repeated. This results in a greater cutting range, ability to further eliminate vibrations caused by the impact of the tooth blade on material, longer service life of the blade.

M42

Universal blade recommended for a wide palette of material, including tool steels and stainless steel up to hardness 45 HRC. Teeth are made from steel HSS-M42 containing cobalt.

M51

Blade for tool and stainless steel with hardness up to 50 HRC. Tooth tips are made from steel HSS-M42 containing cobalt and wolfram

Carbide

Consists of bearing band from special steel into which the teeth are milled on which especially grinded carbide plates are welded. The carbide mounted blade is recommended for cutting surface hardened materials, chrome parts, forged pieces and materials with external tenacity and hardness up to 62 HRC.

Cutting range

For optimal output of the blade, the correct selection of the size of the blade tooth is important depending on the size of the divided material.



Variable toothings		Constant toothings		Variable toothings		Constant toothings	
a(D) [mm]		a(D) [mm]		t [mm]		t [mm]	
0-25	10/14	0-10	18	0-4	10/14	0-1	18
20-40	8/12 (8/11)	5-20	14	3-6	8/12 (8/11)	0-3	14
30-60	6/10	20-40	10	6-9	6/10	4-7	10
40-70	5/8 (5/7)	40-80	6	9-13	5/8 (5/7)	8-11	6
60-110	4/6	80-120	4	12-16	4/6	12-15	4
80-140	3/4	120-200	3	16-22	3/4	16-20	3
120-350	2/3	200-400	2	20-35	2/3	21-30	2
250-550	1,4-2	300-800	1,25	30-85	1,4-2	31-90	1,25
380-750	1/1,5			40-85	1/1,5		
550-3000	0,75/1,25			80-200	0,75-1,25		

When selecting the number of teeth for the blade, the general principle applies of a minimum of 4 teeth, but no more than 30 teeth are in contact with the work piece.



Be careful when unpacking welded saw blades. They are in a shipping container in tensioned condition. Remove the saw blade cover only after fitting it onto the machine.

EMULSION



COOLcut Standard

COOLcut Standard – universal coolant and lubricant.

Recommended concentration 5–10 %. 5 litres pack. Dilution 1:20.

- fluid allows achievement of optimal lubricating and cooling properties during the machining process
- low aromatic, highly refined paraffinic oil
- effective corrosion inhibitors provide permanent protection of the workpiece and the machine from corrosion
- bio stability and excellent wettability ensure excellent cooling and lubricating effect even in very hard water
- minimum tendency to foaming ensures effective lubrication
- high efficiency and profitability of use

Except use on log band saws the product is designed for machining operations carried out both on conventional machines and NC and CNC machining centres.



COOLcut Opti

COOLcut Opti – universal coolant and lubricant. Such machining fluid allows achievement of unique lubricating and cooling properties during the machining process.

Recommended concentration 4–7 %. 1 and 5 litres pack. Dilution 1:20.

- low aromatic, highly refined mineral oil
- effective corrosion inhibitors provide permanent protection of the workpiece and the machine from corrosion
- above average stability and excellent wettability ensure excellent cooling and lubricating effect even in very hard water
- minimum tendency to foaming ensures effective lubrication
- high efficiency and profitability of use
- long-term biostability

In addition to use in saw bands the product is designed for machining operations carried out both on conventional machines and NC and CNC machining centres.



COOLcut Eco 65

COOLcut Eco 65 – universal cooling and lubricating emulsifying oil, well biodegradable according to OECD 301-D test. Biodegradability of 65 % in 21 days.

Recommended concentration 4–7 %. 5 litres pack. Dilution 1:20.

- Such machining fluid allows achievement of unique lubricating and cooling properties during the machining process
- highly refined synthetic ester oil
- effective corrosion inhibitors provide permanent protection of the workpiece and the machine from corrosion
- above average stability and excellent wettability ensure excellent cooling and lubricating effect even in very hard water
- minimum tendency to foaming ensures effective lubrication
- high efficiency and profitability of use
- long-term biostability

In addition to use in saw bands the product is designed for machining operations carried out both on conventional machines and NC and CNC machining centres.



COOLcut Bio 90

COOLcut Bio 90 – universal cooling and lubricating emulsifying oil, well biodegradable according to OECD 301-D test. Biodegradability of 90 % in 21 days. Due to its biodegradability it can be used in any outdoor environment without environmental damage.

Recommended concentration 4–7 %. 5 litres pack. Dilution 1:20.

- Such machining fluid allows achievement of unique lubricating and cooling properties during the machining process
- highly refined synthetic ester oil
- effective corrosion inhibitors provide permanent protection of the workpiece and the machine from corrosion
- above average stability and excellent wettability ensure excellent cooling and lubricating effect even in very hard water
- minimum tendency to foaming ensures effective lubrication
- high efficiency and profitability of use
- long-term biostability

In addition to use in saw bands the product is designed for machining operations carried out both on conventional machines and NC and CNC machining centres.



COOLcut Micro

COOLcut Micro – an easily biodegradable semi-synthetic cooling and lubricating micro-emulsion. Due to its biodegradability it can be used in any outdoor environment without environmental damage. Such machining fluid allows achievement of unique lubricating and cooling properties during the machining process.

Pack of 5 litres. Use undiluted.

- highly refined synthetic ester oil
- effective corrosion inhibitors provide permanent protection of the workpiece and the machine from corrosion
- above average stability and excellent wettability ensure excellent cooling and lubricating effect even in very hard water
- minimum tendency to foaming ensures effective lubrication
- high efficiency and profitability of use
- long-term biostability

In addition to use in saw bands the product is designed for machining operations carried out both on conventional machines and NC and CNC machining centres. 5 litres pack.



COOLcut Antifreeze

COOLcut Antifreeze – low-freezing ingredient for water miscible coolants used in winter in outdoors environment, up to minus 20 °C, depending on the dosage.

5 litres pack. Dilution 1:20.

- effectively lowers the freezing point of the fluid
- very good resistance to oxidation guarantees long service life
- does not act aggressively on the sealing elements (elastomers), to which it comes into contact.

Optima Antifreeze	(%)	10	20	30	40	50
Flowability temperature	(°C)	-5	-10	-17	-26	-40

RECOMMEND



OH 90

Simple and very fast deburring of all kinds of sections (including the internal edges) or full material by a rotary steel brush. High quality construction of the machine along with a three-phase motor make use of the machine possible in specialized workshops as well as in production plants. Compared to manual deburring it reduces the required time and hence reduces your costs. While maintaining incomparably higher and balanced quality of deburring.

We recommend using stainless steel brush for stainless steel products.
Example of the difference between manual deburring (including internal edges) and OH 90

Hollow section 60 x 60 x 2 mm:	manual deburring - 32 s	machine OH 90 - 8 s
Tube diameter 50 x 2 mm:	manual deburring - 21 s	machine OH 90 - 4 s



OHE 90

Simple and very fast deburring of all kinds of sections (including the internal edges) or full material by a rotary steel brush. High quality construction of the machine along with a three-phase motor make use of the machine possible in specialized workshops as well as in production plants. Compared to manual deburring it reduces the required time and hence reduces your costs. While maintaining incomparably higher and balanced quality of deburring.

We recommend using stainless steel brush for stainless steel products.
Example of the difference between manual deburring (including internal edges) and OH 90

Hollow section 60 x 60 x 2 mm:	manual deburring - 32 s	machine OH 90 - 8 s
Tube diameter 50 x 2 mm:	manual deburring - 21 s	machine OH 90 - 4 s