



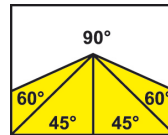
Pilous

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ARG 380 plus S.A.F.



4950 x 34 x 1,1

	90°	-45°	+45°	+/- 60°
●	380	380	380	270
■	340	340	340	255
■	510 x 340	350 x 340	350 x 340	235 x 340

Main motor	400 V, 50 Hz, 3 kW
Pump motor	400 V, 50 Hz, 0,12 kW
Hydraulic motor unit	400 V, 50 Hz, 0,55 kW
Saw blade speed	15-90 m/min.
Working height of vice	810 mm
Hydraulic system oil	cca 26 l (ISO 6743/4-HM, DIN 51 524 part 2-HLP)
Coolant tank	cca 35 l
Machine dimensions	Dimension drawing
Machine weight	1025 kg

DESCRIPCIÓN DEL PRODUCTO

The modern conception of a massive band saw arm allows for industrial cutting of full materials, large sections and also for angular cutting. That is why the maximum cutting angle range of 60° to the right and 60° to the left is available. The robust industrial band saw is generally suitable for all demanding production plants. The saw band sized 34 x 1.1 mm ensures accurate cutting of large cross-sections. The band is manufactured in many versions and allows for cutting of wide range of materials, including stainless steel or tool steel.

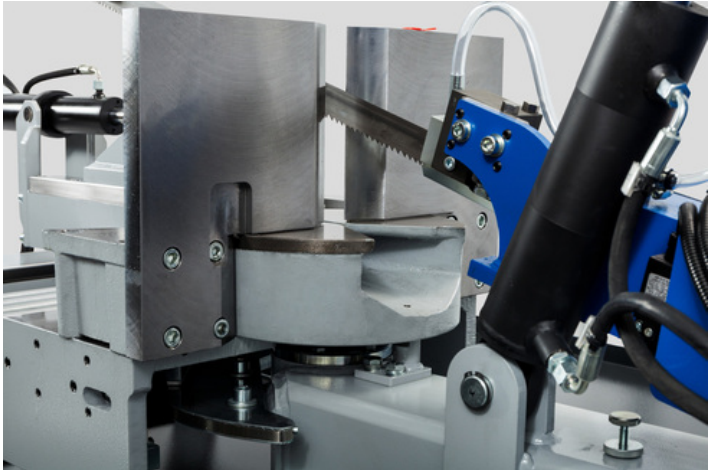
Easy intuitive controls through a touchscreen on an ergonomic rotary central control panel. The display also shows required lifting height of the saw band arm depending on the cross section of the material to be cut. Moreover it allows you to monitor the number of cut workpieces in the current settings and machine diagnostics (PLC inputs and outputs, history of errors). During cutting the display shows saw band speed, main engine load and any potential error messages. The display also shows cutting angle settings. Special accessories.

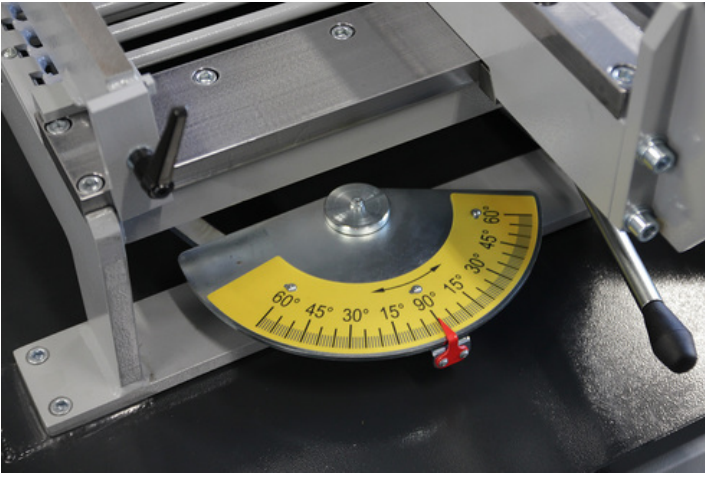
When you switch to the manual mode you can control all functions separately. The machine is equipped with a high-performance industrial hydraulic unit which allows setting of the contact pressure of the vice. All of this in connection with hydraulics-controlled saw band feed into cut significantly increases cutting efficiency, especially in larger series and cutting of full and high-quality materials.

Pressing a single switch will execute complete cutting cycle – material clamping, band and cooling system start, cutting, band and cooling stop, arm uplift to the original adjustable position and vice unclamping. Maximum cutting efficiency is maintained also thanks to the possibility of setting optimum saw band rate by a frequency converter in the range between 15 and 90 m/min., which significantly contributes to cutting accuracy and service life of saw bands. The ergonomic base of the machine is by default equipped with a removable chips container or with an additional chips conveyor.

- In order to achieve maximum stiffness of the whole system and cutting accuracy, the band saw arm is attached to a sturdy turntable on both sides in massive housings fitted with pre-stressing tapered roller bearings.
- The system is mounted on tapered roller bearings in order to facilitate the easiest possible rotation of the arm during angular cutting.
- The turntable rotates along with the saw band. Thanks to that the saw band does not cut into the loading surface of the vice.
- Simple locking and adjusting of a required cutting angle on the angle scale or, as additional accessories, digital monitoring on a touch screen.
- Massive full uplift vice ensures easy, quick and reliable material clamping.
- Large diameter running wheels and precise three-side hardmetal guiding ensure long service life of the band and cutting accuracy.
- Overdesign of running wheel bearings, tensioning wheel system and all rotary parts ensures long service life of the machine.
- Noiseless and maintenance-free band drive is provided by an industrial electric motor with worm gearbox.
- The machine is connected to a complete cooling system with a high-performance pump and possibility of regulating the flow on both guiding heads independently and on an additional adjustable outlet. Coolant tank with a pump is placed in the base of the machine.
- The machine checks correct tension or break of the saw band. If the saw band breaks the machine automatically switches off.
- Easy control by ergonomically placed controls (electrical and hydraulics) on a rotary panel.
- The touch screen, PLC, and frequency inverter are provided by Schneider Electric.

GALERÍA DE IMÁGENES







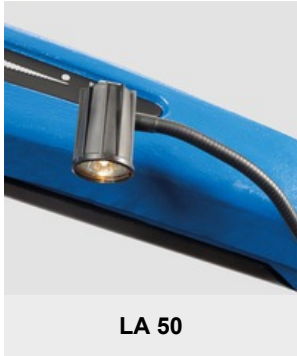
Convertidor de frecuencia - equipamiento estandar

Permite regular continuamente la velocidad de la cuchilla entre 15-90 m/min. y establecer así las condiciones de corte óptimas para el material de que se trate.



Dispositivo de presión hidráulica HVP

Sirve para sujetar el material durante el corte en haces. Asegura una sujeción fiable mediante presión vertical controlada hidráulicamente, funcionando en ciclo con toda la máquina.



Lámpara halógena LA

Proporciona una buena iluminación del lugar de trabajo de la máquina. Una herramienta invaluable, especialmente cuando la iluminación del lugar de trabajo es insuficiente.



Lubricación por neblina de aceite MM

Crea una niebla de aceite que se pulveriza sobre el filo de corte. Sustituye al uso de un refrigerante clásico, especialmente al cortar secciones durante las cuales pueden producirse fugas. Posibilidad de utilizar aceites ecológicos.



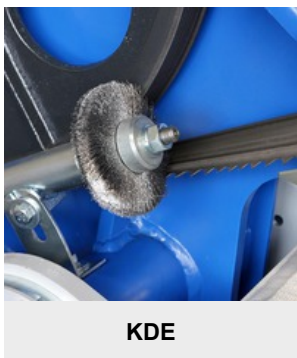
Alineación láser LS

El láser industrial de alta calidad proyecta la línea de corte sobre el material a cortar. Hace que el ajuste de la longitud de material requerida sea más sencillo, rápido y preciso.



Tope de la pieza de trabajo

Tope robusto con escala de 500 mm para ajustar la longitud necesaria del material a cortar.



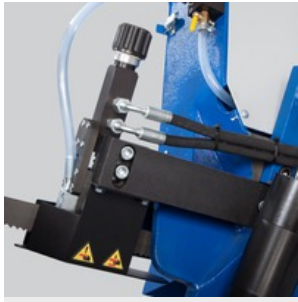
Cepillo de limpieza eléctrico KDE

Cepillo circular de acero accionado por un motor industrial con engranaje helicoidal. Se utiliza para eliminar virutas de la cinta de sierra detrás del corte.



Visualización de ángulos

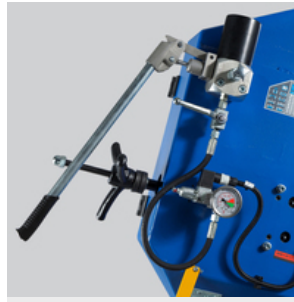
La detección digital del ángulo de corte ajustado garantiza un ajuste rápido y preciso. El valor se muestra con una precisión de 0,1 grados en la pantalla táctil central. Recomendado especialmente para cortes frecuentes en ángulo.



AG 330/380/400

Pressure regulation

Hydraulically controlled one-sided automatic regulation of saw band feed into cut according to the resistance of the material to be cut. Significantly reduces the cutting time and service life of the saw band.



HD

Tensión hidráulica

Permite tensar cómodamente la cinta de sierra mediante una bomba hidráulica manual al valor deseado según el manómetro y su control durante el funcionamiento de la máquina. La tensión óptima de la cinta de sierra es crucial para la vida útil de la cinta y la calidad del corte.



SD500

Transportador de virutas SD

Asegura la eliminación continua de virutas fuera de la máquina. Reduce el tiempo necesario para limpiar la máquina, especialmente durante el corte en serie de materiales sólidos, donde se genera una gran cantidad de virutas.



CD

Indicador de tensión de la cinta de sierra CD

Garantiza un tensado preciso de la cinta de sierra al valor requerido según el manómetro y su control durante el uso de la máquina. La tensión óptima de la cinta de sierra es esencial para su vida útil y su precisión de corte.



OPL

Pistola de enjuague OPL

Sirve para limpiar el área de trabajo de la máquina.



SDB

Contenedor de virutas SDB

Para una fácil manipulación, el contenedor está equipado con ruedas y un depósito basculante para virutas.



SP separator+

Bandeja de acero inoxidable y separador de virutas

La robusta bandeja de acero inoxidable es un complemento opcional que permite equipar la máquina con un separador de virutas. El separador de virutas es un recipiente galvanizado y finamente perforado que sirve para la recolección eficiente de las virutas que pasan por el tamiz en la base. Este recipiente es fácilmente extraíble y se puede limpiar fácilmente fuera de la máquina.

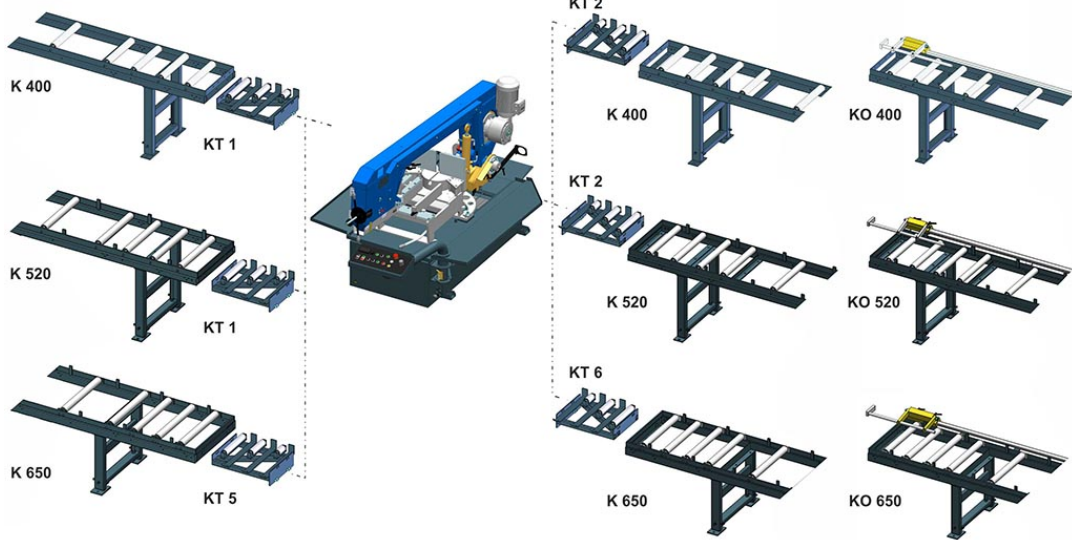


SPM magnetic separator+

Bandeja de acero inoxidable y separador magnético de virutas

La robusta bandeja de acero inoxidable es un complemento opcional que permite equipar la máquina con un separador magnético de virutas. Para virutas especialmente finas que pasan por los tamices en la sierra, se utiliza un separador magnético altamente eficiente. Ahorra tiempo de limpieza y desmontaje del sistema de refrigeración y prolonga la vida útil del refrigerante. Este dispositivo es fácilmente extraíble y se puede limpiar fácilmente fuera de la máquina simplemente retirando las barras magnéticas de la carcasa.

TRANSPORTADORES





- Original bandsaw blades produced using the latest technology with top-quality German materials, while strictly complying with all stated production and control procedures.
- High productivity and precision of cut with the maximum service life of the blade is ensured.
- Wide range of produced types of sawblades and tooling enables the professional cutting of almost all available materials.

Bi-metal blade
Consists of bearing band from special steel on which a layer of HSS material is welded into where the teeth are milled.

Constant tooting
The distance of the teeth are always the same.

Variable tooting
The distance of teeth vary and is periodically repeated. This results in a greater cutting range, ability to further eliminate vibrations caused by the impact of the tooth blade on material, longer service life of the blade.

M42

Universal blade recommended for a wide palette of material, including tool steels and stainless steel up to hardness 45 HRC. Teeth are made from steel HSS-M42 containing cobalt.

M51

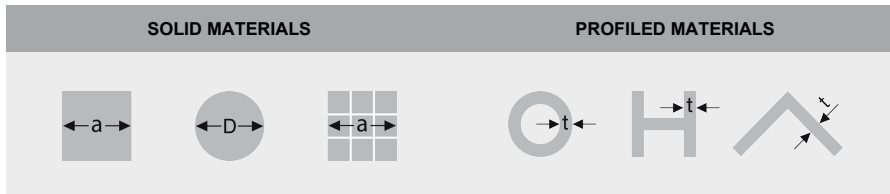
Blade for tool and stainless steel with hardness up to 50 HRC. Tooth tips are made from steel HSS-M42 containing cobalt and wolfram

Carbide

Consists of bearing band from special steel into which the teeth are milled on which especially grinded carbide plates are welded. The carbide mounted blade is recommended for cutting surface hardened materials, chrome parts, forged pieces and materials with external tenacity and hardness up to 62 HRC.

Cutting range

For optimal output of the blade, the correct selection of the size of the blade tooth is important depending on the size of the divided material.



Variable tooting		Constant tooting		Variable tooting		Constant tooting	
a(D) [mm]		a(D) [mm]		t [mm]		t [mm]	
0-25	10/14	0-10	18	0-4	10/14	0-1	18
20-40	8/12 (8/11)	5-20	14	3-6	8/12 (8/11)	0-3	14
30-60	6/10	20-40	10	6-9	6/10	4-7	10
40-70	5/8 (5/7)	40-80	6	9-13	5/8 (5/7)	8-11	6
60-110	4/6	80-120	4	12-16	4/6	12-15	4
80-140	3/4	120-200	3	16-22	3/4	16-20	3
120-350	2/3	200-400	2	20-35	2/3	21-30	2
250-550	1,4-2	300-800	1,25	30-85	1,4-2	31-90	1,25
380-750	1/1,5			40-85	1/1,5		
550-3000	0,75/1,25			80-200	0,75-1,25		

When selecting the number of teeth for the blade, the general principle applies of a minimum of 4 teeth, but no more than 30 teeth are in contact with the work piece.

Be careful when unpacking welded saw blades. They are in a shipping container in tensioned condition. Remove the saw blade cover only after fitting it onto the machine.



COOLcut Standard

COOLcut Standard – universal coolant and lubricant.

Recommended concentration 5–10 %. 5 litres pack. Dilution 1:20.

- fluid allows achievement of optimal lubricating and cooling properties during the machining process
- low aromatic, highly refined paraffinic oil
- effective corrosion inhibitors provide permanent protection of the workpiece and the machine from corrosion
- bio stability and excellent wettability ensure excellent cooling and lubricating effect even in very hard water
- minimum tendency to foaming ensures effective lubrication
- high efficiency and profitability of use

Except use on log band saws the product is designed for machining operations carried out both on conventional machines and NC and CNC machining centres.



COOLcut Opti

COOLcut Opti – universal coolant and lubricant. Such machining fluid allows achievement of unique lubricating and cooling properties during the machining process.

Recommended concentration 4–7 %. 1 and 5 litres pack. Dilution 1:20.

- low aromatic, highly refined mineral oil
- effective corrosion inhibitors provide permanent protection of the workpiece and the machine from corrosion
- above average stability and excellent wettability ensure excellent cooling and lubricating effect even in very hard water
- minimum tendency to foaming ensures effective lubrication
- high efficiency and profitability of use
- long-term biostability

In addition to use in saw bands the product is designed for machining operations carried out both on conventional machines and NC and CNC machining centres.



COOLcut Eco 65

COOLcut Eco 65 – universal cooling and lubricating emulsifying oil, well biodegradable according to OECD 301-D test. Biodegradability of 65 % in 21 days.

Recommended concentration 4–7 %. 5 litres pack. Dilution 1:20.

- Such machining fluid allows achievement of unique lubricating and cooling properties during the machining process
- highly refined synthetic ester oil
- effective corrosion inhibitors provide permanent protection of the workpiece and the machine from corrosion
- above average stability and excellent wettability ensure excellent cooling and lubricating effect even in very hard water
- minimum tendency to foaming ensures effective lubrication
- high efficiency and profitability of use
- long-term biostability

In addition to use in saw bands the product is designed for machining operations carried out both on conventional machines and NC and CNC machining centres.



COOLcut Bio 90

COOLcut Bio 90 – universal cooling and lubricating emulsifying oil, well biodegradable according to OECD 301-D test. Biodegradability of 90 % in 21 days. Due to its biodegradability it can be used in any outdoor environment without environmental damage.

Recommended concentration 4–7 %. 5 litres pack. Dilution 1:20.

- Such machining fluid allows achievement of unique lubricating and cooling properties during the machining process
- highly refined synthetic ester oil
- effective corrosion inhibitors provide permanent protection of the workpiece and the machine from corrosion
- above average stability and excellent wettability ensure excellent cooling and lubricating effect even in very hard water
- minimum tendency to foaming ensures effective lubrication
- high efficiency and profitability of use
- long-term biostability

In addition to use in saw bands the product is designed for machining operations carried out both on conventional machines and NC and CNC machining centres.



COOLcut Micro

COOLcut Micro – an easily biodegradable semi-synthetic cooling and lubricating micro-emulsion. Due to its biodegradability it can be used in any outdoor environment without environmental damage. Such machining fluid allows achievement of unique lubricating and cooling properties during the machining process.

Pack of 5 litres. Use undiluted.

- highly refined synthetic ester oil
- effective corrosion inhibitors provide permanent protection of the workpiece and the machine from corrosion
- above average stability and excellent wettability ensure excellent cooling and lubricating effect even in very hard water
- minimum tendency to foaming ensures effective lubrication
- high efficiency and profitability of use
- long-term biostability

In addition to use in saw bands the product is designed for machining operations carried out both on conventional machines and NC and CNC machining centres. 5 litres pack.



COOLcut Antifreeze

COOLcut Antifreeze – low-freezing ingredient for water miscible coolants used in winter in outdoors environment, up to minus 20 °C, depending on the dosage.

5 litres pack. Dilution 1:20.

- effectively lowers the freezing point of the fluid
- very good resistance to oxidation guarantees long service life
- does not act aggressively on the sealing elements (elastomers), to which it comes into contact.

Optima Antifreeze	(%)	10	20	30	40	50
Flowability temperature	(°C)	-5	-10	-17	-26	-40

RECOMENDADOS



OH 90

Simple and very fast deburring of all kinds of sections (including the internal edges) or full material by a rotary steel brush. High quality construction of the machine along with a three-phase motor make use of the machine possible in specialized workshops as well as in production plants. Compared to manual deburring it reduces the required time and hence reduces your costs. While maintaining incomparably higher and balanced quality of deburring.

We recommend using stainless steel brush for stainless steel products.
Example of the difference between manual deburring (including internal edges) and OH 90

Hollow section 60 x 60 x 2 mm:	manual deburring - 32 s	machine OH 90 - 8 s
Tube diameter 50 x 2 mm:	manual deburring - 21 s	machine OH 90 - 4 s



OHE 90

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