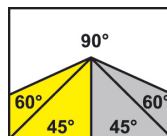


**Pilous**

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e-mail: metal@pilous.cz, www.pilous.cz**ARG 640 DCT S.A.F.**

8100 x 54 x 1,6

	90°	-45°	-60°
●	640	640	375
■	550	550	375
■	1100 x 550	710 x 550	375 x 550

Main motor	400 V, 50 Hz, 7,5 kW
Pump motor	400 V, 50 Hz, 0,12 kW
Hydraulic motor unit	400 V, 50 Hz, 1,1 kW
Saw blade speed	15-90 m/min.
Working height of vice	800 mm
Hydraulic system oil	cca 26 l (ISO 6743/4-HM, DIN 51 524 part 2-HLP)
Coolant tank	cca 100 l
Machine dimensions (min.)	3800 x 2500 x 2050 mm
Machine dimensions (max.)	3800 x 2700 x 2700 mm
Machine weight	4200 kg

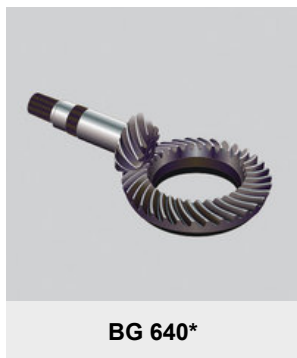
DESCRIPCIÓN DEL PRODUCTO

Powerful band saw with a massive dual-column support of the saw band arm which moves on linear guidance. That ensures excellent stiffness of the whole system and precise cutting. The modern conception of a massive band saw arm allows for industrial cutting of full materials of large sections, cutting of very large sections and also for cutting under 60°. The robust industrial band saw is generally suitable for all demanding production plants. The saw band sized 54 x 1.6 mm ensures accurate cutting of large cross-sections. The band is manufactured in many versions and allows for cutting of wide range of materials, including stainless steel or tool steel. Thanks to an exceptionally robust base, the system of rotary dual-column arm support and remarkably large loading surface of the vice the machine excels in its category. All of this ensures unique stability, accuracy and service life.

Easy intuitive controls through an ergonomic rotary central panel. When you switch to the manual mode you can control all functions separately. The machine is equipped with a high-performance industrial hydraulic unit which allows setting of the contact pressure of the vice. All of this in connection with hydraulics-controlled saw band feed into cut significantly increases cutting efficiency, especially in larger series and cutting of full and high-quality materials. Both saw band guiding heads are fitted with automatic regulation of feed into cut, which significantly increases the rate and accuracy of cutting and service life of the saw band. Pressing a single switch will execute complete cutting cycle – material clamping, band and cooling system start, cutting, band and cooling stop, arm uplift to the original adjustable position and vice unclamping. Hydraulic unit allows you to set the required pressure of the vice. Maximum cutting efficiency is maintained also thanks to the possibility of setting optimum saw band rate by a frequency converter in the range between 15 and 90 m/min., which significantly contributes to cutting accuracy and service life of saw bands.

Plenty of accessories in the basic version:

- Double-sided automatic regulation of saw band feed into cut according to the resistance of the material to be cut.
 - Hydraulic feed of saw band guide according to the cross-section of the material to be cut is controlled from the central panel.
 - Hydraulic saw band tensioning controlled from the central panel ensures optimum tension and control of it during the operation of the machine. Optimum tensioning of the saw band is essential for its service life and cutting accuracy.
 - Electrically driven cleaning brush for the saw band.
 - Automatic removal of chips by a screw conveyor.
 - Rinse spray gun.
-
- The system is mounted on tapered roller bearings in order to facilitate the easiest possible rotation of the arm during angular cutting.
 - Simple locking and adjusting of a required cutting angle on the angle scale or, as additional accessories, digital monitoring on a touch screen.
 - Massive full uplift vice ensures easy, quick and reliable material clamping.
 - Large diameter running wheels and precise three-side hardmetal guiding ensure long service life of the band and cutting accuracy.
 - Overdesign of running wheel bearings, tensioning wheel system and all rotary parts ensures long service life of the machine.
 - Noiseless and maintenance-free band drive is provided by an industrial electric motor with worm gearbox.
 - The machine is connected to a complete cooling system with a professional pump and possibility of regulating the flow on both guiding heads independently, on an additional adjustable outlet and on a rinse spray gun. Coolant tank with a pump is placed in the base of the machine.
 - The machine checks correct tension or break of the saw band. If the saw band breaks the machine automatically switches off.
 - Easy control by ergonomically placed controls (electrical and hydraulics) on a rotary panel.



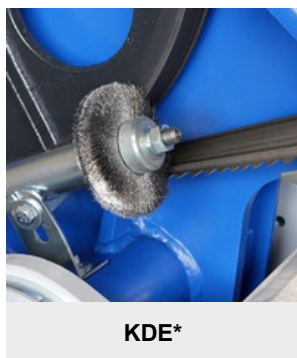
Bevel gearbox with 7,5 kW motor - Standard equipment
Bevel gearbox with motor 7,5 kW increases cutting power. Efficient for highly productive cutting of tough metal, e.g. stainless steel.

BG 640*



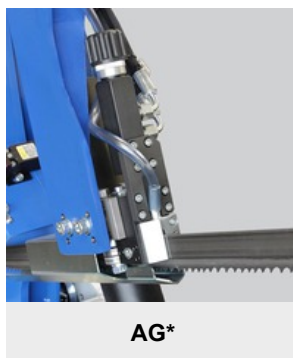
Convertidor de frecuencia - equipamiento estandar
Permite regular continuamente la velocidad de la cuchilla entre 15-90 m/min. y establecer así las condiciones de corte óptimas para el material de que se trate.

FR*



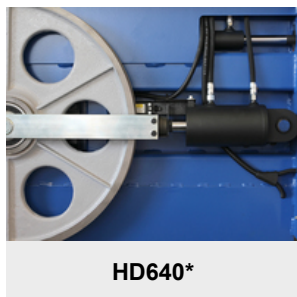
Cepillo de limpieza eléctrico - equipamiento estandar
Cepillo circular de acero accionado por un motor industrial con engranaje helicoidal. Se utiliza para eliminar virutas de la cinta de sierra detrás del corte.

KDE*



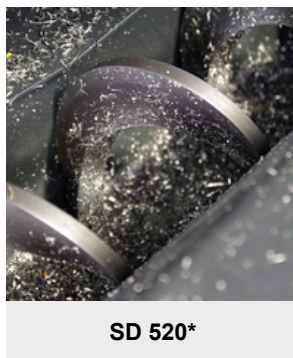
Pressure regulation - Standard equipment
Hydraulically controlled double-side automatic regulation of saw band feed into cut according to the resistance of the material to be cut. Significantly reduces the cutting time and service life of the saw band.

AG*



Hydraulic tensioning - Standard equipment
Ensures convenient tensioning of the saw band via the central control panel. Optimum tensioning of the saw band is essential for its service life and cutting accuracy.

HD640*



Screw chips conveyor - Standard equipment
Ensures smooth removal of chips from the machine. Reduces the time needed for the cleaning of the machine especially when cutting series of full materials producing large amount of chips.

SD 520*



Rinse spray gun - Standard equipment
For cleaning working space of the machine.

OPL*



Hydraulic pressure device
Used to clamp bundles of material to be cut. Ensures reliable clamping by hydraulically controlled vertical contact pressure working within the machine's cycle.

HVP



LA 50

Lámpara halógena

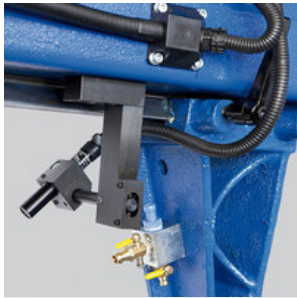
Proporciona una buena iluminación del lugar de trabajo de la máquina. Una herramienta invaluable, especialmente cuando la iluminación del lugar de trabajo es insuficiente.



MM

Lubricación por neblina de aceite

Crea una niebla de aceite que se pulveriza sobre el filo de corte. Sustituye al uso de un refrigerante clásico, especialmente al cortar secciones durante las cuales pueden producirse fugas. Posibilidad de utilizar aceites ecológicos.



LS

Alineación láser

El láser industrial de alta calidad proyecta la línea de corte sobre el material a cortar. Hace que el ajuste de la longitud de material requerida sea más sencillo, rápido y preciso.



LG 640

Display of angles

Digital scanning and display of set cutting angles ensures fast and accurate setting of the required angle. The value is displayed on a clear, ergonomically placed display. We recommend this equipment especially for angular cutting.

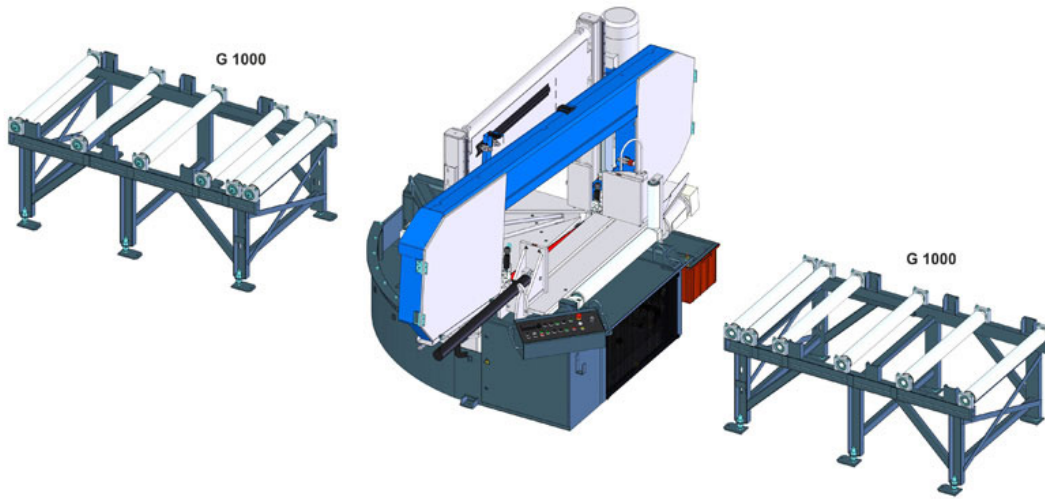


SDB

Chip container

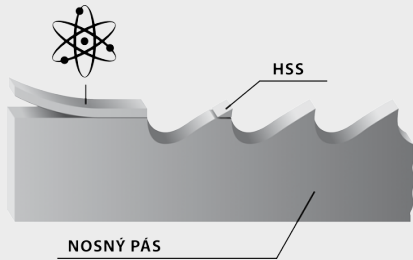
For easy handling is chip container equipped with wheels and swivel chip bin.

TRANSPORTADORES





- Original bandsaw blades produced using the latest technology with top-quality German materials, while strictly complying with all stated production and control procedures.
- High productivity and precision of cut with the maximum service life of the blade is ensured.
- Wide range of produced types of sawblades and toothings enables the professional cutting of almost all available materials.



Bi-metal blade

Consists of bearing band from special steel on which a layer of HSS material is welded into where the teeth are milled.



Constant toothings

The distance of the teeth are always the same.



Variable toothings

The distance of teeth vary and is periodically repeated. This results in a greater cutting range, ability to further eliminate vibrations caused by the impact of the tooth blade on material, longer service life of the blade.

M42

Universal blade recommended for a wide palette of material, including tool steels and stainless steel up to hardness 45 HRC. Teeth are made from steel HSS-M42 containing cobalt.

M51

Blade for tool and stainless steel with hardness up to 50 HRC. Tooth tips are made from steel HSS-M42 containing cobalt and wolfram

Carbide

Consists of bearing band from special steel into which the teeth are milled on which especially grinded carbide plates are welded. The carbide mounted blade is recommended for cutting surface hardened materials, chrome parts, forged pieces and materials with external tenacity and hardness up to 62 HRC.

Cutting range

For optimal output of the blade, the correct selection of the size of the blade tooth is important depending on the size of the divided material.



Variable toothings		Constant toothings		Variable toothings		Constant toothings	
a(D) [mm]		a(D) [mm]		t [mm]		t [mm]	
0-25	10/14	0-10	18	0-4	10/14	0-1	18
20-40	8/12 (8/11)	5-20	14	3-6	8/12 (8/11)	0-3	14
30-60	6/10	20-40	10	6-9	6/10	4-7	10
40-70	5/8 (5/7)	40-80	6	9-13	5/8 (5/7)	8-11	6
60-110	4/6	80-120	4	12-16	4/6	12-15	4
80-140	3/4	120-200	3	16-22	3/4	16-20	3
120-350	2/3	200-400	2	20-35	2/3	21-30	2
250-550	1,4-2	300-800	1,25	30-85	1,4-2	31-90	1,25
380-750	1/1,5			40-85	1/1,5		
550-3000	0,75/1,25			80-200	0,75-1,25		

When selecting the number of teeth for the blade, the general principle applies of a minimum of 4 teeth, but no more than 30 teeth are in contact with the work piece.



Be careful when unpacking welded saw blades. They are in a shipping container in tensioned condition. Remove the saw blade cover only after fitting it onto the machine.



COOLcut Standard

COOLcut Standard – universal coolant and lubricant.

Recommended concentration 5–10 %. 5 litres pack. Dilution 1:20.

- fluid allows achievement of optimal lubricating and cooling properties during the machining process
- low aromatic, highly refined paraffinic oil
- effective corrosion inhibitors provide permanent protection of the workpiece and the machine from corrosion
- bio stability and excellent wettability ensure excellent cooling and lubricating effect even in very hard water
- minimum tendency to foaming ensures effective lubrication
- high efficiency and profitability of use

Except use on log band saws the product is designed for machining operations carried out both on conventional machines and NC and CNC machining centres.



COOLcut Opti

COOLcut Opti – universal coolant and lubricant. Such machining fluid allows achievement of unique lubricating and cooling properties during the machining process.

Recommended concentration 4–7 %. 1 and 5 litres pack. Dilution 1:20.

- low aromatic, highly refined mineral oil
- effective corrosion inhibitors provide permanent protection of the workpiece and the machine from corrosion
- above average stability and excellent wettability ensure excellent cooling and lubricating effect even in very hard water
- minimum tendency to foaming ensures effective lubrication
- high efficiency and profitability of use
- long-term biostability

In addition to use in saw bands the product is designed for machining operations carried out both on conventional machines and NC and CNC machining centres.



COOLcut Eco 65

COOLcut Eco 65 – universal cooling and lubricating emulsifying oil, well biodegradable according to OECD 301-D test. Biodegradability of 65 % in 21 days.

Recommended concentration 4–7 %. 5 litres pack. Dilution 1:20.

- Such machining fluid allows achievement of unique lubricating and cooling properties during the machining process
- highly refined synthetic ester oil
- effective corrosion inhibitors provide permanent protection of the workpiece and the machine from corrosion
- above average stability and excellent wettability ensure excellent cooling and lubricating effect even in very hard water
- minimum tendency to foaming ensures effective lubrication
- high efficiency and profitability of use
- long-term biostability

In addition to use in saw bands the product is designed for machining operations carried out both on conventional machines and NC and CNC machining centres.



COOLcut Bio 90

COOLcut Bio 90 – universal cooling and lubricating emulsifying oil, well biodegradable according to OECD 301-D test. Biodegradability of 90 % in 21 days. Due to its biodegradability it can be used in any outdoor environment without environmental damage.

Recommended concentration 4–7 %. 5 litres pack. Dilution 1:20.

- Such machining fluid allows achievement of unique lubricating and cooling properties during the machining process
- highly refined synthetic ester oil
- effective corrosion inhibitors provide permanent protection of the workpiece and the machine from corrosion
- above average stability and excellent wettability ensure excellent cooling and lubricating effect even in very hard water
- minimum tendency to foaming ensures effective lubrication
- high efficiency and profitability of use
- long-term biostability

In addition to use in saw bands the product is designed for machining operations carried out both on conventional machines and NC and CNC machining centres.



COOLcut Micro

COOLcut Micro – an easily biodegradable semi-synthetic cooling and lubricating micro-emulsion. Due to its biodegradability it can be used in any outdoor environment without environmental damage. Such machining fluid allows achievement of unique lubricating and cooling properties during the machining process.

Pack of 5 litres. Use undiluted.

- highly refined synthetic ester oil
- effective corrosion inhibitors provide permanent protection of the workpiece and the machine from corrosion
- above average stability and excellent wettability ensure excellent cooling and lubricating effect even in very hard water
- minimum tendency to foaming ensures effective lubrication
- high efficiency and profitability of use
- long-term biostability

In addition to use in saw bands the product is designed for machining operations carried out both on conventional machines and NC and CNC machining centres. 5 litres pack.



COOLcut Antifreeze

COOLcut Antifreeze – low-freezing ingredient for water miscible coolants used in winter in outdoors environment, up to minus 20 °C, depending on the dosage.

5 litres pack. Dilution 1:20.

- effectively lowers the freezing point of the fluid
- very good resistance to oxidation guarantees long service life
- does not act aggressively on the sealing elements (elastomers), to which it comes into contact.

Optima Antifreeze	(%)	10	20	30	40	50
Flowability temperature	(°C)	-5	-10	-17	-26	-40

RECOMENDADOS



OH 90

Simple and very fast deburring of all kinds of sections (including the internal edges) or full material by a rotary steel brush. High quality construction of the machine along with a three-phase motor make use of the machine possible in specialized workshops as well as in production plants. Compared to manual deburring it reduces the required time and hence reduces your costs. While maintaining incomparably higher and balanced quality of deburring.

We recommend using stainless steel brush for stainless steel products.
Example of the difference between manual deburring (including internal edges) and OH 90

Hollow section 60 x 60 x 2 mm:	manual deburring - 32 s	machine OH 90 - 8 s
Tube diameter 50 x 2 mm:	manual deburring - 21 s	machine OH 90 - 4 s



OHE 90

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